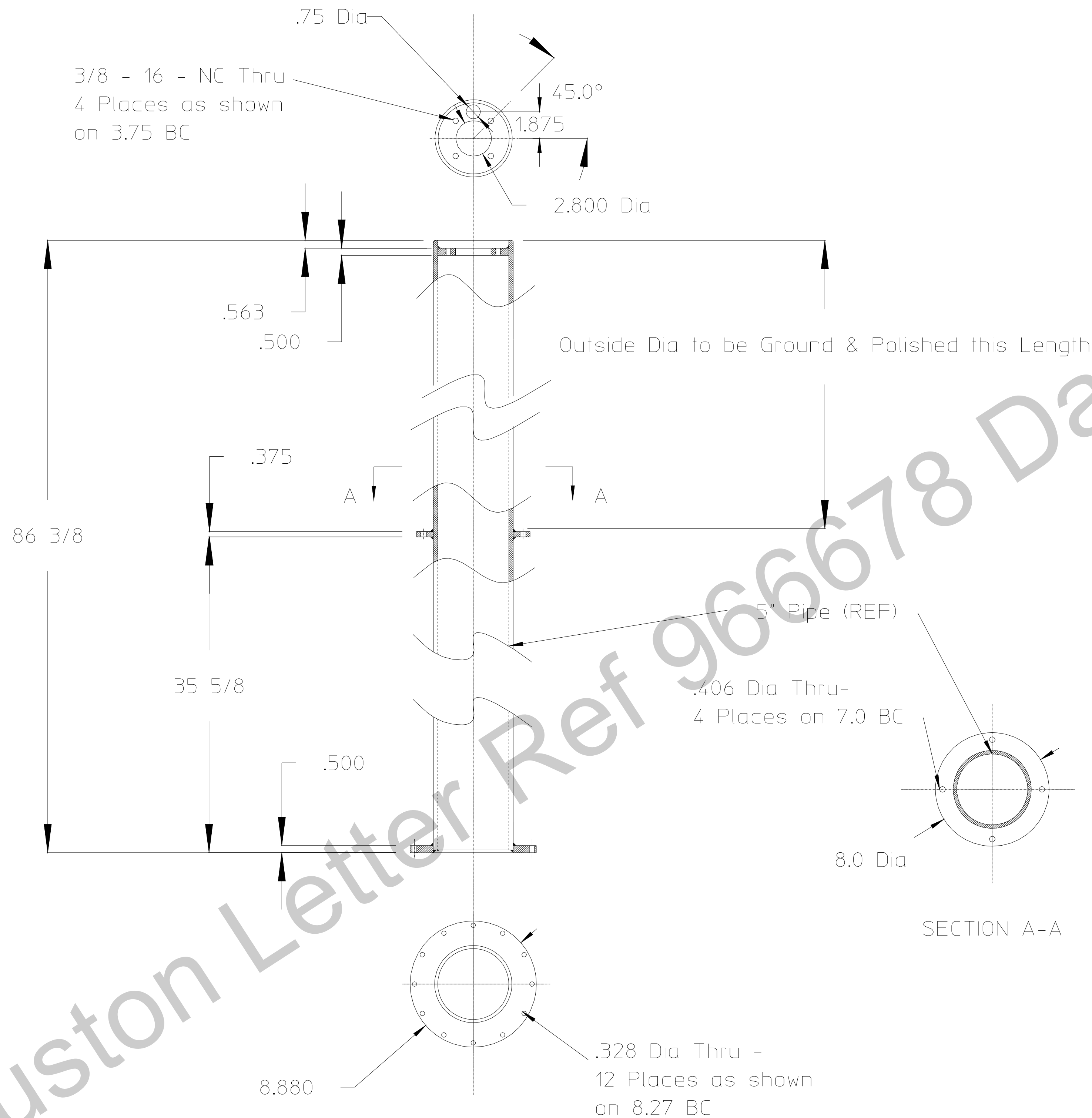


NOTES:

REV.	CHANGE	INIT.	DATE
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ALL PENETRATIONS ARE TO BE WATERTIGHT TO THE SATISFACTION OF THE SURVEYOR.

MATERIALS, FIT UP, AND WELDING ARE TO BE TO THE SATISFACTION OF THE SURVEYOR.

APPROVED

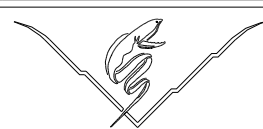
This approval covers only ABS requirements and does not include items not required by ABS. Details of this approval are set forth in the ABS letter.



NOTE :- Angular Orientation between Top and Bottom Hole Patterns must be as shown _ within 1 Degree.

-EXTENSION COLUMN-
5" SS Pipe-Schedule 40

WESTERN FLYER
ABS ID: 9633788
SWATH OCEAN SYSTEMS, HULL NO: 4001
PROJECT 2899448, TASK 966678

				-101 FINAL ASSEMBLY			
		-101	DETAIL NO.	DESCRIPTION		MAT'L	ZONE
TOLERANCES UNLESS SPECIFIED OTHERWISE DO NOT SCALE UNITS INCHES - DEGREES		DRAWN BY:	D.M.BAYLIS	DATE:	7/20/95	MBARI 160 CENTRAL AVENUE PACIFIC GROVE, Ca. 93950 	
		ENGINEER:	D.M.BAYLIS	DATE:	7/20/95		
		CHECKED:		DATE:			
		APPROVED:		DATE:			
FRACTIONS - +/- 1/16 .X - +/- .1 .XX - +/- .01 .XXX - +/- .005 ∠ - +/- .5°		APPROVED:		DATE:		DRAWING TITLE: EXTENSION COLUMN	
		DRAWING NUMBER: LUSBL2_5		REV.	SHEET: 1 of 1		